

TECHNICAL BULLETIN

Stainless steel sinks are finished with a horizontal brushed pattern on the walls of the bowls and a front to rear brushed pattern on the base of the bowls. This change in direction is typical of all brushed finished stainless steel sinks and results in a clear defining line in the finish where the bowl wall transitions to the bowl base.

Like stainless steel sinks, most quartz sinks have this same defining line between the walls and the base of the bowl. This is not the result of brushed finishing but rather the combinations of a number of factors:

- The quartz crystals and colored resins in the walls of the sink compress differently under the heat and pressure of molding. The material on the base of the bowl is exposed to greater compression and may result in a slight color difference between the base of the bowl and the walls.
- The finish on the walls is slightly smoother than on the bottom of the bowl to allow for better material flow during molding. This minor difference in finish between the walls and the base of the bowl increases the refractive light difference when light hits the surface and may emphasize the color difference.

This different in color on some quartz sink is slight and does not detract from the beauty, style and functionality of the quartz sink in any way.